

The Flooring Systems division offers a broad and attractive range of environmentally friendly natural linoleum, high-quality vinyl floors, entrance matting systems for cleaning and drying shoes, carpet tiles, needle felt, and Flotex, the washable high-tech textile flooring. Thanks to their excellent technical properties and attractive design, these flooring products are invariably the first choice for public buildings, department stores, hospitals, and other healthcare facilities, schools, libraries, commercial and office spaces, leisure centers, shops, hotels, restaurants, and cafeterias as well as for applications in the residential market. With a market share of about 70 percent, Forbo is the world leader in linoleum.
Flooring Systems also provides ready-made adhesives for floor covering installations, parquet flooring, and ceramic tiles, leveling compounds for the construction industry as well as liquid floors under the trade name Eurocol.

The Laminating Line Operator is responsible for the safe, efficient, and consistent operation of manufacturing equipment across both the coating line and packing/boxing areas. The role ensures product quality, maintains continuous production flow, and supports operational excellence through accurate documentation, equipment checks, and effective communication with upstream and downstream teams.

Laminating Line Operator (Tile Manufacturing)

forbo
FLOORING SYSTEMS

Key Responsibilities

1. Coating Line Operation

Operate the control room control panel during startups, product changes, and line stoppages.
Conduct prestart checks and move material chariots.
Sew tile top joints and fleece joints to maintain product integrity.
Load printed material rolls, including manual insertion of mandrels into roll cores.
Load fleece rolls and input roll information into the PEC iPad system.
Operate the backing printer and update product information; replace printer ink as required.
Monitor joints throughout the line, including under coating heads.
Change PVC pots on coating heads
Perform visual inspections of the line and materials during operation, including prechecks.
Communicate effectively with the bottom end (packing/tile graders) regarding product and roll changes.
Operate the press area during shutdown procedures.
Carry out periodic cleaning of the local environment, machinery, and equipment.

2. Packing & Boxing Operations

Operate pallet trucks, including prestart checks and moving pallets of scrap, boxes, and materials.
Manually cut old material using a hook blade.
Operate the press, including prestart checks, infeed nip rollers, and infeed/outfeed belts.
Check and enter product information into the boxing machine (PEC documentation).
Complete OEE (Overall Equipment Effectiveness) entries accurately.
Inspect, faultfind, and scrape tiles and planks to maintain quality.
Conduct periodic cleaning of the packing environment, machinery, and equipment.
Communicate with tile graders, input operators, and team leaders to ensure quality and production targets are met.

We offer a competitive salary and a very comprehensive benefits package including 401k, paid holidays, PTO and vacation time.

• Zero premium contribution Health Insurance
• Family friendly Health Insurance
• Zero premium contribution Vision Insurance
• Dental insurance
• 401(k) matching
• Provided Life insurance
• Employee assistance program
• Paid time off – Vacation & PTO
Schedule:
8-hour shift Monday to Friday
Overtime as required

To apply please send your current resume/CV together with a cover letter explaining how you meet the above requirements and confirming your current salary & benefits to:
HR.NA@FORBO.COM